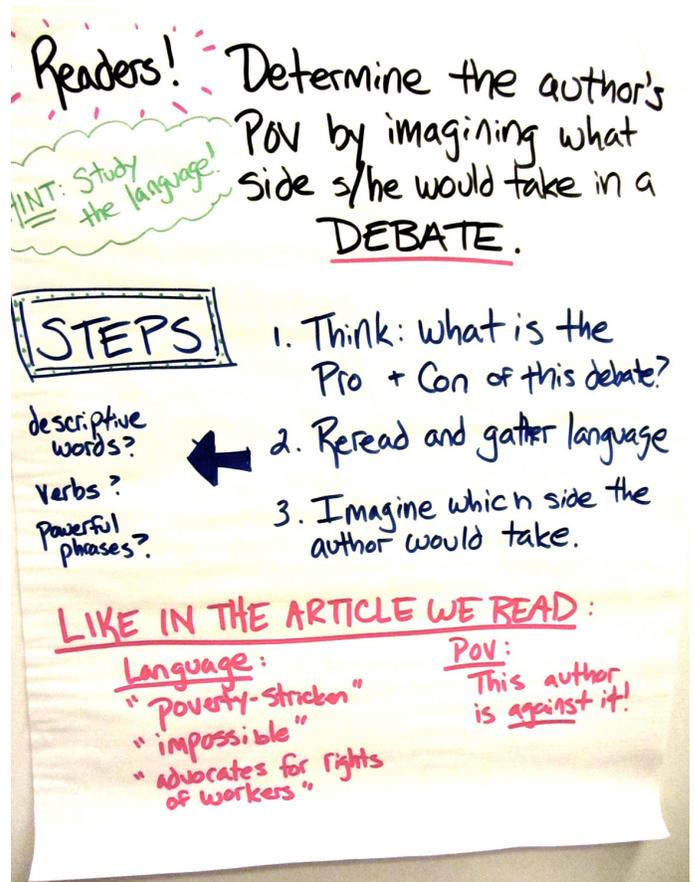


This chart crams words together, making it difficult to see exactly what the work of the chart is.



This chart has used white space and sections to help students read the chart more easily.